

[illegible]

H-114

+ = RIVETS		(SIZE INDICATED AT RITE WALLS)
BY THE FOLLOWING NUMBERS)		
★ = 1/8	◆ = 5/32	* = 1/8
⊕ = 1/4	⊞ = 3/16	⊙ = 3/8

ALL AL ALLOY SHEET 3 SPEC 4 BARS (FROM 1) ALLOY 7-T EXCEPT 6061
 ALL ALLOY EXTRUSIONS SPEC 4000 (FROM 1) ALLOY 7-T EXCEPT 6061
 HEAT TREAT ALL MATERIAL PER SPEC 4002.
 RIVETS: ALL ALLOY EXCEPT 6061.

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